

# Dymax Adhesive Bead and Film Coverage/ Container Size Cross Reference Data

## BEAD COVERAGE\*

1 Liter of Dymax GEL viscosity material will generate the following approximate length (linear inches) of adhesive:

| Bead Diameter | Adhesive Length      |
|---------------|----------------------|
| 1/32 in       | 64,538 in / 5,378 ft |
| 1/16 in       | 16,134 in / 1,344 ft |
| 1/8 in        | 4,033 in / 336 ft    |
| 1/4 in        | 1,008 in / 84 ft     |

## FILM COVERAGE\*

1 Liter of Dymax coating will cover the following approximate square feet area at the film thickness shown:

| Coating Thickness | Film Coverage (sq. ft) |
|-------------------|------------------------|
| 0.001 in          | 343                    |
| 0.002 in          | 172                    |
| 0.003 in          | 114                    |
| 0.004 in          | 86                     |
| 0.005 in          | 68                     |
| 0.010 in          | 34                     |

\* The figures shown above assume the total use of a liter of adhesive, without any allowance for waste, overspray, or any other unused amount.

| Container Size Cross Reference (Approx.) |   |           |   |        |   |        |
|--|---|-----------|---|--------|---|--------|
| Gallons                                  | = | Kilograms | = | Pounds | = | Liters |
| 0.26                                     |   | 1.15      |   | 2.5    |   | 1      |
| 3.96                                     |   | 17.25     |   | 38     |   | 15     |
| 4.58                                     |   | 20        |   | 44     |   | 17.3   |
| 5  |   | 21.77     |   | 48     |   | 18.9   |

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