

DYMAX Adhesive Bead and Film Coverage/ Container Size Cross Reference Data

BEAD COVERAGE*

1 Liter of DYMAX GEL viscosity material will generate the following approximate length (linear inches) of adhesive:

| Bead Diameter | Adhesive Length |
|---------------|----------------------|
| 1/32 in | 64,538 in / 5,378 ft |
| 1/16 in | 16,134 in / 1,344 ft |
| 1/8 in | 4,033 in / 336 ft |
| 1/4 in | 1,008 in / 84 ft |

FILM COVERAGE*

1 Liter of DYMAX coating will cover the following approximate square feet area at the film thickness shown:

| Coating Thickness | Film Coverage (sq. ft) |
|-------------------|------------------------|
| 0.001 in | 343 |
| 0.002 in | 172 |
| 0.003 in | 114 |
| 0.004 in | 86 |
| 0.005 in | 68 |
| 0.010 in | 34 |

* The figures shown above assume the total use of a liter of adhesive, without any allowance for waste, overspray, or any other unused amount.

| Container Size Cross Reference (Approx.) | | | | | | |
|------------------------------------------|---|-----------|---|--------|---|--------|
| Gallons | = | Kilograms | = | Pounds | = | Liters |
| 0.26 | | 1.15 | | 2.5 | | 1 |
| 3.96 | | 17.25 | | 38 | | 15 |
| 4.58 | | 20 | | 44 | | 17.3 |
| 5 | | 21.77 | | 48 | | 18.9 |

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Lit132 7/14/1997