

ACCU-CAL™ 50 RADIOMETER

Consistent UV light curing requires periodic monitoring of UV intensity or dose. The ACCU-CAL™ 50 radiometer is simple to operate and offers repeatable measurement of UV light. The ACCU-CAL™ 50 can measure UV light emitted from lightguides (3 mm, 5 mm, and 8 mm), UV flood systems, and UV conveyors. With a spectral sensitivity from 320 to 395 nm (UVA), the ACCU-CAL™ 50 measures intensities from 1 mW/cm² to 40 W/cm². A specially designed photo-sensor assembly protects the photo-sensor from the high temperatures sometimes associated with today's high intensity UV spot lamps.

Simple to Operate ■ Set Screw Locks Lightguide in Place ■ PTB and NIST Traceable



ACCU-CAL™ 50 for measuring floods and conveyors only PN **39561**



ACCU-CAL™ 50 for measuring spots, floods, and conveyors PN **39560**

Three Reasons to Use a UV/Visible Radiometer

- **Maintaining a Light-Curing Process** – A radiometer measures whether a light-curing system is providing intensity above the “bulb change” intensity. Radiometers provide the same monitoring control for light curing processes that thermometers provide for thermal processes.
- **Providing a Worker Friendly Light-Curing Process** – The ACCU-CAL™ 50 is sufficiently sensitive to measure the intensity of stray or reflected UV light (as little as 1 mW/cm²). DYMAX recommends that worker UVA exposure not exceed 1 mW/cm². For reference, UV (320-395 nm) intensity on a sunny day can range from 2-6 mW/cm².
- **Measuring Transmission Rates Through Substrates** – A radiometer can be used to measure the transmission rates of various wavelengths through substrates that absorb UV and/or visible light. To assure an effective curing process it is critical to measure the light intensity reaching the resin below the intervening substrate.

SPECIFICATIONS	
Spectral Sensitivity	320 to 395 nm
Intensity Range	1 mW/cm ² to 40 W/cm ²
Resolution	Intensity (1 mW/cm ² ; to three significant digits) Dose (1 mJ/cm ²)
Calibration Period	12 months
Operating Temperature Ranges	Optometer: +5 to +40°C Detector: 120°C continuous, Peak 200°C
Measurement Modes	Intensity (mW/cm ² and W/cm ²) Peak Intensity (mW/cm ² and W/cm ²) Dose (J/cm ²)
Light Sources	Lightguides (3 mm, 5 mm, and 8 mm) Floods/Conveyors
Power Supply	Two (2) AA batteries
Battery Life	250 hours (automatic shutoff after 1 hour)
Sensor Dimensions	Photo-Sensor Diameter = 9 mm Diameter = 37 mm Thickness = 8 mm Cable Length = 1 M
Meter Dimensions	120 mm (Length) x 65 mm (Width) x 23 mm (Thickness)

RADIOMETERS and ACCESSORIES		
Product	Part Number	Description
ACCU-CAL™ 50 for Flood Lamps and Conveyors	39561	Complete radiometer (without lightguide adapters or lightguide simulator*); includes storage/carrying case
ACCU-CAL™ 50 for Spot and Flood Lamps and Conveyors	39560	Complete radiometer with lightguide adapters (3 mm, 5 mm, and 8 mm) and lightguide simulator*; includes storage/carrying case
Flood to Spot Adapter Kit	39554	Kit includes three lightguide adapters (3 mm, 5 mm, and 8 mm) and a lightguide simulator*
3 mm Lightguide Adapter	39556	Fits 3 mm ID lightguides (5 mm OD)
5 mm Lightguide Adapter	39557	Fits 5 mm ID lightguides (7 mm OD)
8 mm Lightguide Adapter	39558	Fits 8 mm ID lightguides (10 mm OD)
Lightguide Simulator (5 mm)	38408	5 mm lightguide simulator with a standard D connection

*A lightguide simulator is used to measure direct spot lamp intensity (required to calculate lightguide transmission)

For further assistance with adhesive and equipment selection, contact DYMAX Applications Engineering.



In the U.S. Call: 877.396.2988
 In North and South America Call: +1.860.482.1010
 In Europe Call: +49 (0) 611.962.7900
 In China Call: +86.755.83485759
 In Asia Call: +852.2460.7038
 In Korea Call: 82.2.784.3434

www.dymax.com ♦ www.dymax.de ♦ www.dymax.com.cn ♦ www.dymax.co.kr

DYMAX Corporation - 318 Industrial Lane - Torrington, CT 06790 - Phone: 860.482.1010 - Fax: 860.496.0608 - E-mail: info@dymax.com - www.dymax.com

DYMAX Europe GmbH - Kasteler Strasse 45 - Building G 359 - 65203 Wiesbaden, Germany - Phone: +49 (0) 611.962.7900 - Fax: +49 (0) 611.962.9440 - E-mail: info_de@dymax.com - www.dymax.de

DYMAX UV Adhesives & Equipment (Shenzhen) Co., Ltd - Unit 807, Talfook Building, No. 9 Shihua Road, Futian Free Trade Zone, Shenzhen, China 518038 - Phone: +86.755.83485759 - Fax: +86.755.83485760 - E-mail: dymaxasia@dymax.com - www.dymax.com.cn

DYMAX Asia (HK) - Room 1103, 11/F., Metro Centre, Phase I, 32 Lam Hing St., Kowloon Bay, Hong Kong - Phone: +852.2460.7038 - Fax: +852.2460.7017 - E-mail: dymaxasia@dymax.com - www.dymax.com.cn

DYMAX Korea LLC - #903, CCMM B/D, 12 Yeoido-Dong, Youngdungpo-Gu, Seoul, Korea, 150-869 - Phone: 82.2.784.3434 - Fax: 82.2.784.5775 - E-mail: info@dymax.kr - www.dymax.co.kr

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